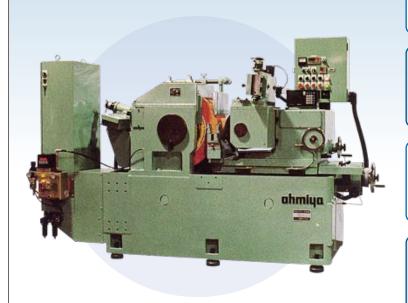
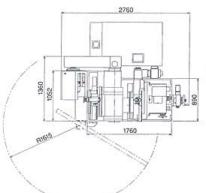
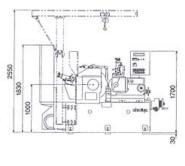
при Ормина Масинету Со., Ltd

1-25,Akabori,Okegawa,Saitama Pref 363-0002 Japan TEL: 81-48-729-1951 FAX: 81-48-729-1950

OC-24BR-300







- 1. The machine is applicable to wide variety of grinding works from heavy cut to grinders.
- Both the grinding and regulating wheel spindles are supported by the ultra-precision double-row cylindricalroller bearings. It ensures stable and high grinding accuracy.
- The variable speed motor drives the regulating wheel spindle. It permits stepless speed control of the regulating wheel spindle to meet the workpiece to be ground.
- Independent upper/lower slides are provided on the regulating wheel spindle. It realizes more diversified applications to the workpieces as well as simplified precision adjustments.
- The machine is designed to minimize vibration, thermal displacement and other mechanical problems to guarantee the optimal processing accuracy.
- The machine is provided with good enough functions to cope with automation of the production process by the CNC, automatic loading/unloading units, and also chaining of production process.

	OC-24BR-300
Grinding Capacity	φ3~φ100
Max. Infeed Grinding Length	300 L
Grinding Wheel (Diam.xWxBore)	φ610 × 305 × φ304.8
Regulating Wheel (Diam.xWxBore)	φ305 × 305 × φ152.4
Peripheral Speed (Grinding Wheel)	2,000m/min (2,700m/min option)
Rev Count (Grinding Wheel)	1,040rpm
Rev Count (Regulating Wheel)	$10\sim250$ rpm (Infinity variable)
Grinding Wheel Drive Motor	15kW (22kW option)
Regulatins Wheel Drive Motor	1.5kW (Variable Speed Motor : 2.2kW option)
Coolant Pump Motor	0.25kW
Net Weight(approx.)	6,000kg